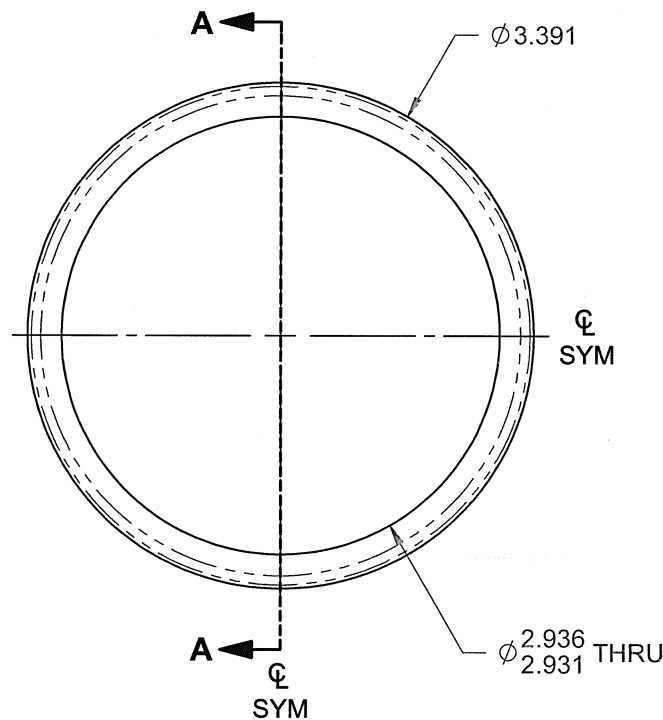
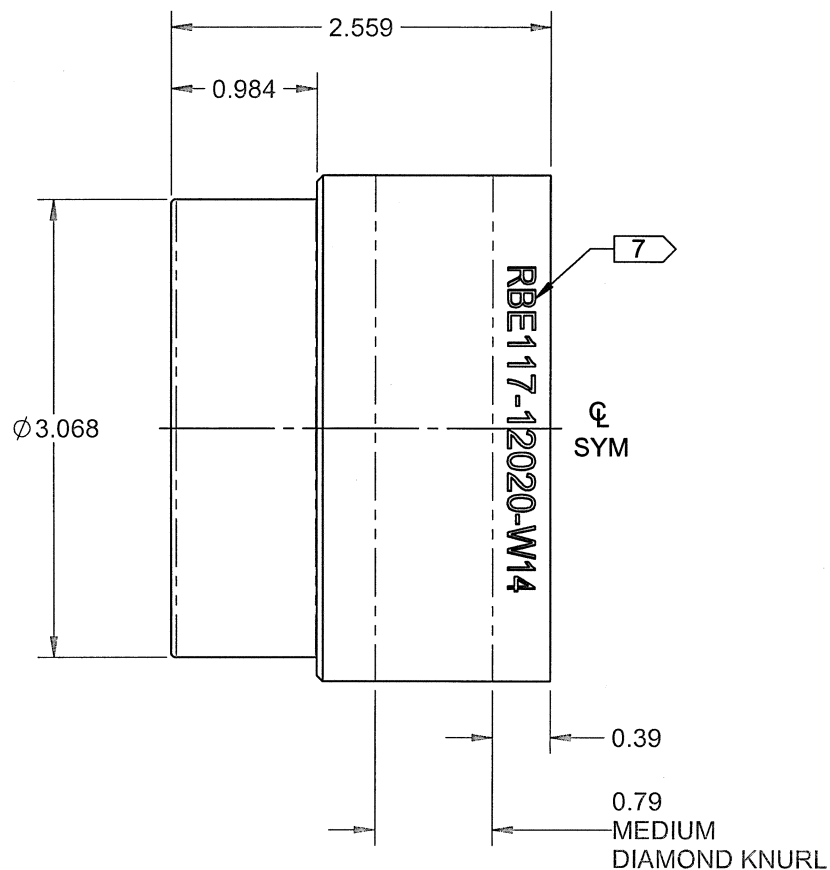
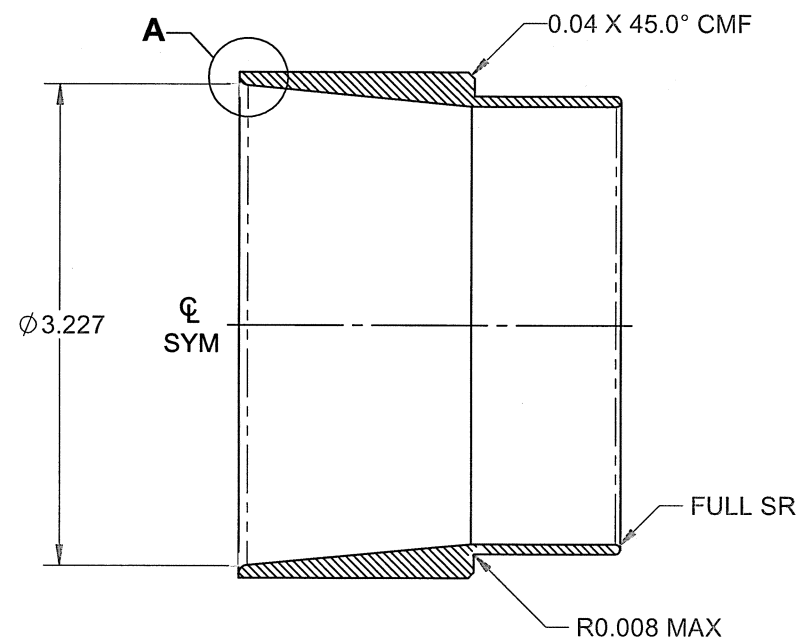


DETAIL A




RBE117-12020-W14 MOUNTING RING INPUT MGB



SECTION A-A

NOTES:

- 1) MATERIAL: 4140
- 2) HEAT TREAT: 40-45 RC
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RBE117-12020-W14", AS SHOWN
- 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

B	SEE PREVIOUS REVISION FOR MORE INFORMATION		19-912	KPT
	UPDATED DRAWING TEMPLATE			
	DIM WAS Ø2.929 IS Ø2.936-2.931, REFER TO NCR19-7374 FOR DETAILED EXPLANATION AND DESCRIPTION OF OTHER CHANGES			
REV.	DESCRIPTION		ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	ZF	TOOL PART # RBE117-12020-W14		
MFG. APPR.	DP			
APPROVED		REV. B SHEET 1 OF 1		
DATE 2019-09-23		TITLE MOUNTING RING INPUT MGB		SCALE NTS
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